

Understanding Polyolefin Processes: Fact 2

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Published: March 2009

How does a catalyst particle look like at time zero?

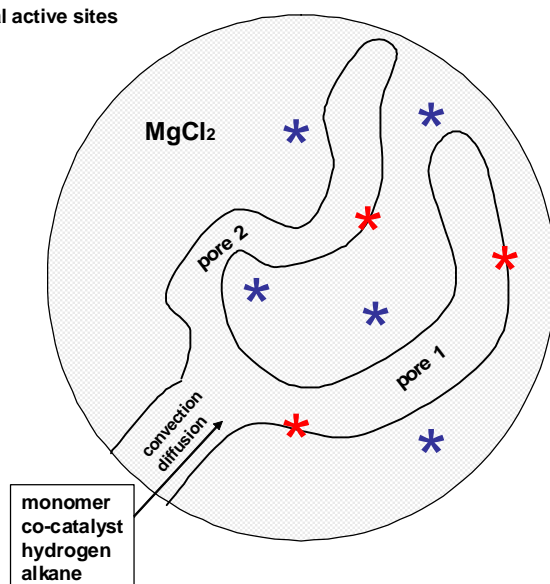
We observe a Ziegler-Natta catalyst particle that was pre-activated by contacting with a co-catalyst. It has been injected into a olefin polymerization reactor just at this moment:

Two pores with 3 activated sites and 5 potentially active sites

time = 0 s: catalyst injection; monomer, co-catalyst, hydrogen, alkane...start entering the pores

* pre-activated sites

* potential active sites



Our particle has a representative size of 20 μm and consists of 90% porous MgCl_2 and 10% of TiCl_4 . The particle volume is $4.2 \cdot 10^{-21} \text{ m}^3$. With a density of 1800 kg/m^3 (depends on porosity!), the mass of the particle is $7.54 \cdot 10^{-15} \text{ g}$. Therefore, our catalyst contains $7.54 \cdot 10^{-14} \text{ g TiCl}_4$ or $3.975 \cdot 10^{-16} \text{ mol}^1$ or $2.4 \cdot 10^{10}$ Ti atoms. Let us assume that 1% of all Ti atoms is "potentially active" – thus we have $2.4 \cdot 10^8$ potentially active sites in our catalyst particle. Only part of it can be pre-activated, because:

Activation is possible under two conditions: 1. the Ti atom must be located at the surface of the MgCl_2 carrier and 2. there must be sufficient co-catalyst near this site

One can assume an activation equilibrium: Potential active site + CoCat \rightleftharpoons Active site

Therefore: access of co-catalyst is required to form active sites.

The figure above shows only a very small part of our particle containing 3 pre-activated sites and 5 potentially active sites – therefore, this part represents only a weight fraction of $3.3 \cdot 10^{-8}$ of the 20 μm particle. Of course, within this small part, two "normal" pores (30 nm) cannot exist – the figure above is very schematic – or can be seen as a catalyst with extreme low loading...

¹ molar mass of TiCl_4 is 189.7 g/mol